

# In-die Tapping Units

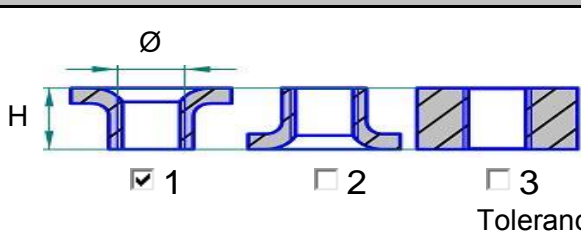
## Quote Sheet

Contact :	Date :
Company :	
Address :	Tel: _____
	Fax: _____
	eMail: _____

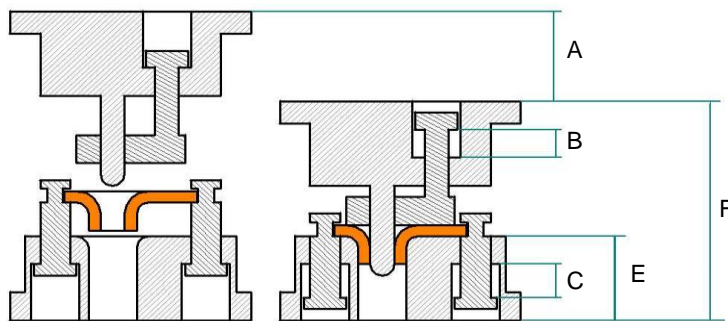
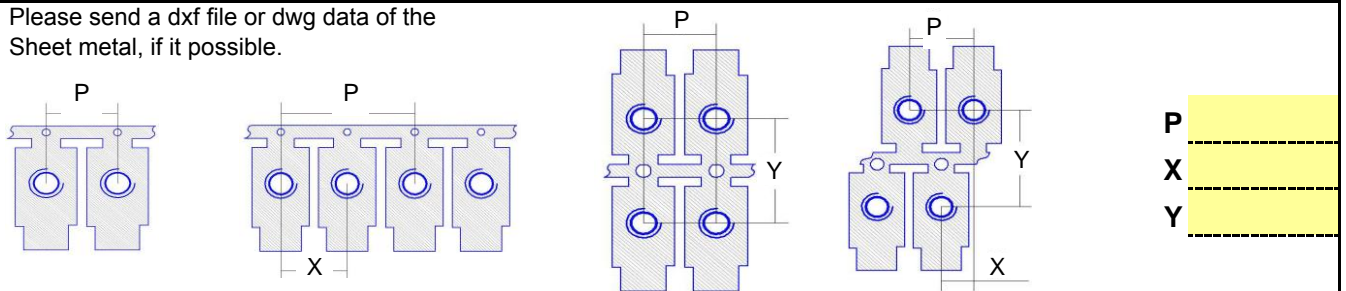
### Part Specification

Parttitle: _____	Material: _____
Drawingnumber: _____	pcs. / periode : _____
	stroke / min : _____

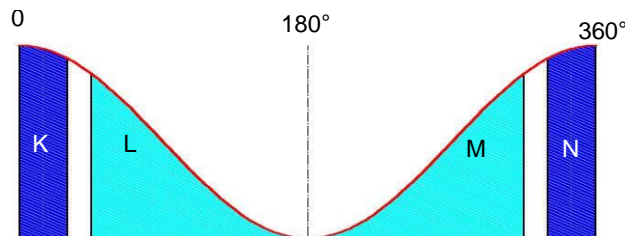
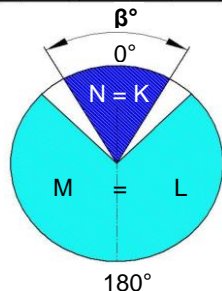
### Technical Parameters

	Tap 1	Tap 2	Tap 3	Tap 4	
	Ø				
	Pitch				
	H				
	Tolerance (6H, 6G, ...)				

Please send a dxf file or dwg data of the Sheet metal, if it possible.



Pressstroke (mm)	A	_____
Downholderstroke (mm)	B	_____
Sheet lifting stroke (mm)	C	_____
Sheet intake height (mm)	E	_____
Installation height (mm)	F	_____
sheet feed angle ( ° )	β	_____



K: End sheet feed  
L: Tapping cycle  
M: Return cycle  
N: Start sheet feed