

			Führungssäulen / Guide posts																			
Führungsbüchsen / Guide bushings			Tol.	JIS-Serie	NAAMS-Serie	Ford-Standard	acc. ISO 9182	PSA-Standard	Lamina-Serie	IEM-Serie	acc. ISO 9182	IEM-Serie										
				SZC / 5-XXXXX-209	SZG50 NP_NPH	FG-ZGY	FG-ZGF	VP_VPH	EZK	Al-S	5-XXXX-82	5-XXXXX83	5-XXXX-206	5-XXXXX-200	5-XXXXX-201	5-XXXXX-202	5-XXXXX-203	5-XXXXX-205	5-XXXXX-208	5-XXXXX-207	ZC	
				-0,005 -0,025	g6		f6		h5		h4			h3							n5	
acc. ISO 9448 - Kugelführung / Ball bearing	6-XXXX-205	6-XXXX-200	H7	-	-	-	-	-	+	+	+	+	+	+	+	-	-	-	-	-	-	
	6-XXXX-201	6-XXXX-202		+	-	-	-	-	-	+	+	+	+	+	+	+	-	-	-	-	-	-
	6-XXXX-203	6-XXXX-204		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	6-XXXX-210	6-XXXX-211		+	-	-	-	-	-	+	+	+	+	+	+	+	-	-	-	-	-	-
	6-XXXX-212			+	-	-	-	-	-	+	+	+	+	+	+	+	-	-	-	-	-	-
Lamina-Serie - Kugelführung / Ball bearing	AL-KF			+	-	-	-	-	+	+	+	+	+	+	+	-	-	-	-	-	-	
IEM-Serie - Kugelführungsblock / Ball bearing guide block	THTB			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	+	
IEM-Serie - Kugelführung / Ball bearing	6-XXXX-85 6-XXXX-87	6-XXXX-86		+	-	-	-	-	+	+	+	+	+	+	+	-	-	-	-	-	-	
JIS-Serie - Bronze_Gusseisen m. Festschmierstoff / Bronze_cast iron with solid lubricant	STT STH	6-XXXX-421 6-XXXX-90	H7	+	+	+	+	+	+	+	+	+	+	/	-	-	-	-	-	-	-	
VDI-Serie - Bronze m. Festschmierstoff / Bronze with solid lubricant	VDI	6-XXXXX-400			+	+	+	+	+	+	+	+	+	+	/	-	-	-	-	-	-	-
	6-XXXXX-401 6-XXXXX-413 6-XXXXX-410	6-XXXXX-411		E7	+	+	+	+	+	+	+	+	+	+	+	-	-	-	-	-	-	-
	6-XXXXX-420	6-XXXXX-412		F7	+	+	+	+	+	+	+	+	+	+	+	-	-	-	-	-	-	-
NAAMS-Serie - Bronze m. Festschmierstoff / Bronze with solid lubricant	NM NM_PAD		H6	-	+	+	+	+	+	+	+	+	+	/	-	-	-	-	-	-	-	
			C9	+	+	+	+	+	+	+	+	+	+	+	-	-	-	-	-	-	+	
PSA-Standard	ETT		G7	+	+	+	+	+	+	+	+	+	+	+	-	-	-	-	-	-	-	
acc. ISO 9448 - Stahl / Steel	6-XXXX-101	6-XXXX-102	K5	+	-	-	-	-	+	+	+	+	+	+	-	-	-	-	-	-	-	
	6-XXXX-103	6-XXXX-104		+	-	-	-	-	-	+	+	+	+	+	+	-	-	-	-	-	-	-
	6-XXXX-105	6-XXXX-106		+	-	-	-	-	-	+	+	+	+	+	+	-	-	-	-	-	-	-
	6-XXXX-110	6-XXXX-111		+	-	-	-	-	-	+	+	+	+	+	+	-	-	-	-	-	-	-
	6-XXXX-112			+	-	-	-	-	-	+	+	+	+	+	+	-	-	-	-	-	-	-
acc. ISO 9448 - Stahl, Bronze platiert m. Festschmierstoff / Steel, bronze plated with solid lubricant	6-XXXX-303 6-XXXX-305 6-XXXX-307 6-XXXX-311	6-XXXX-304 6-XXXX-306 6-XXXX-310 6-XXXX-312		+	-	-	-	-	+	+	+	+	+	+	-	-	-	-	-	-	-	
Lamina-Serie - Stahl, Bronze platiert / Steel, bronze plated	AL-GF GSC GLAM	GSCL GAC GLAC	G5	+	+	+	+	/	+	+	+	+	+	+	-	-	-	-	-	-	-	
IEM-Serie - Führungsblock / Guide block	THT	THTZ	IT6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	+	
IEM-Serie - Stahl / Steel	6-XXXX-68 6-XXXX-64	6-XXXX-63 6-XXXX-65	H5	+	-	-	-	-	/	+	+	+	+	/	-	-	-	-	-	-	-	
	6-XXXX-27 6-XXXX-24	6-XXXX-23 6-XXXX-28		+	-	-	-	-	-	/	+	+	+	+	/	-	-	-	-	-	-	-

- + = kompatibel
- / = bedingt kompatibel
- = nicht kompatibel

Die jeweiligen Kombinationen von Buchsen und Säulen sind abhängig vom Anwendungsfall. Hierbei ist das minimale bzw. das maximale Spiel zu beachten!
Es ist stets zu empfehlen die Säulen und Buchsen der gleichen Norm zu verwenden!

The combination of bushings and pins depends on the application. Please note the maximum and minimum clearance! It is recommended to use pins and bushings of the same standard.